



温州瀚精电子有限公司

WENZHOU HANJING ELECTRONIC CO., LTD.

承 認 書

PRODUCT APPROVAL SHEET

产品名称 PRODUCT Name : 轻触开关

规格型号 PART NO : 6*6*0.9H 两档薄片带柱包脚

物料号 PART NO : TS-A020***

制表/DESIGNED BY 吴永余 DATE 日期 20201117	校对/CHECKED BY 吴永友 DATE 日期 20201117	审核/APPROVED BY 张 鹏 DATE 日期 20201117	
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贵司承认栏 APPROVAL SIGNATURE

贵司名称/CUSTOMER NAME: _____

贵司物料名称/CUSTOMER TYPE: _____

贵司物料号/CUSTOMER NO: _____

请于_____年_____月_____日前承认返 日期 DATE: _____

PLEASE RETURN TO US AFTER CONFIRMED! THANK YOU!



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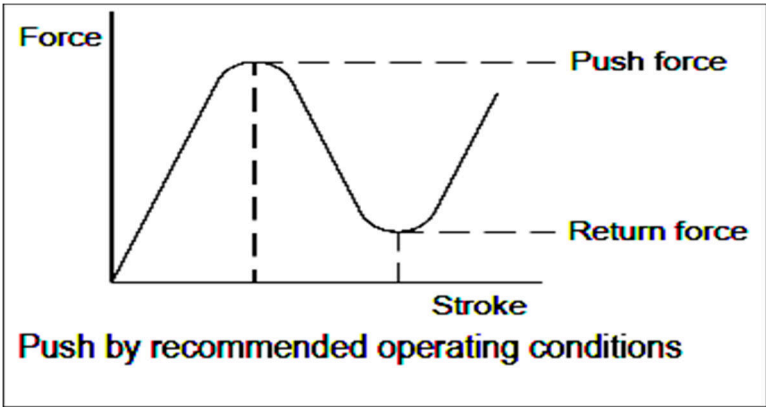
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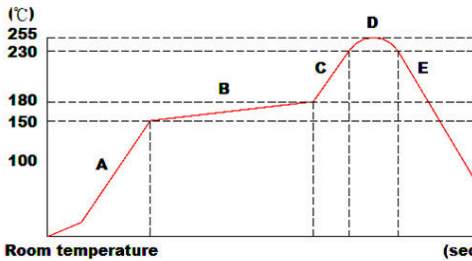
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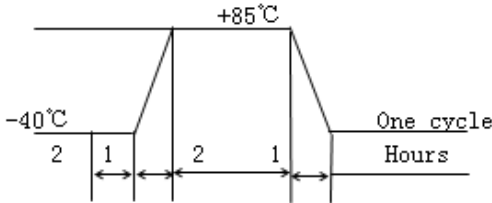
ISSUE	DATE	WRTN	CHKD	Page 1 of 8
001	2020. 11. 17	WU	ZHANG	

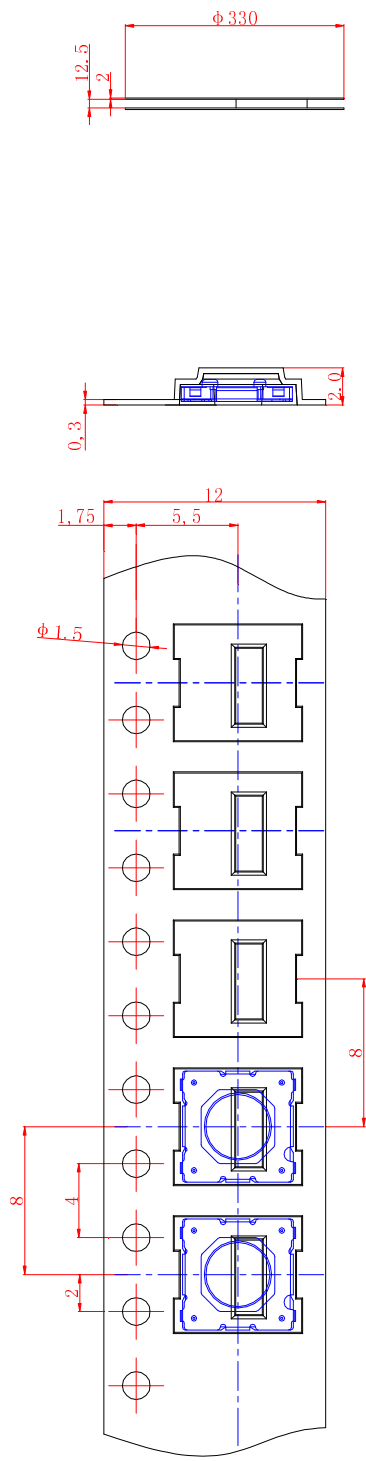
WENZHOU HANJING ELECTRONICS CO., LTD.			PRODUCT SERIES 产品系列	轻触开关
TACT SWITCH SPECIFICATION 轻触开关产品承认书				
1、概述 GENERAL 1.1 适用范围 APPLICATION 此规格书适用于机械式轻触开关的相关要求 This specification is applied to the requirements for TACTILE SWITCH(MECHANICAL CONTACT) 1.2 工作温度范围 Operating Temperature Range -20℃~70℃ (在标准大气压、标准温度条件下) -20℃~70℃ (Normal humidity, normal air pressure) 1.3 贮藏温度范围 Storage Temperature Rane -40℃~85℃ (在标准大气压、标准温度条件下) -40℃~85℃ (Normal humidity, normal air pressure) 1.4 测试条件 Test Conditions 在没有其它特定的条件下，应该在以下的条件下进行测试和测量： Unless otherwise specified, tests and measurement shall be made in the following standard conditions 常温.....5℃~35℃ Normal temperature.....5℃~35℃ 标准湿度.....相对湿度 45%~85% Normal humidity.....relative humidity 45%~85% 标准大气压.....86KPa~106 KPa Normal air pressure.....86KPa~106 KPa 在制造过程中，测试和测量应该在以下的条件下进行： If any doubt arise from the judgment, tests shall be conducted at the following conditions 温度.....20℃±2℃ Temperature.....20℃±2℃ 相对湿度.....65%±5% Relative humidity.....65%±5% 环境气压.....86KPa~106 KPa Air pressure.....86KPa~106 KPa 2、详细说明 Detailed specification 2.1 外观：应无影响、降低产品性能的缺陷 Appearance:There should be no defects that affect the serviceability of product. 2.2 结构尺寸和安装尺寸：应符合装配图要求 Style and dimension:shall conform to the assemble drawings.				
ISSUE	DATE	WRTN	CHKD	Page 2 of 8
001	2020.11.17	WU	ZHANG	

WENZHOU HANJING ELECTRONICS CO., LTD.		PRODUCT SERIES 产品系列		轻触开关
TACT SWITCH SPECIFICATION 轻触开关产品承认书				
2.3 操作形式：有触觉反应的操作 Type of actuating:Tactile feedback. 2.4 开关结构：单回路输出（具体的触点结构在装配图中已绘出） Contact arrangement:1 pole,1 throw (Details of contact arrangement are given in the assembly drawings.) 2.5 开关工作额定值：DC12V 50mA Ratings: DC12V 50mA				
测试项目 TEST ITEM				
3. 电器性能 ELECTRICAL PERFORMANCE				
3-1 接触电阻 CONTACT RESISTANCE 在 1kHz 小电流电压（50mA，20mV）下测量。 Being tested at 1kHz small current and voltage (50mA, 20mV) by contact resistance meter. 100 毫欧以下。 100mΩ max.				
3-2 绝缘电阻 INSULATION RESISTANCE 在端子之间和端子与壳之间加 DC250V 条件下，持续 1 分钟测量。 DC 250v shall be applied for test between terminals and between terminals and frame for one minute. 100 兆欧以上。 100MΩ min.				
3-3 耐电压 WITHSTAND VOLTAGE 在端子之间和端子于壳之间加 AC250V（50Hz 或 60Hz）感应电流 1mA 条件下，持续 1 分钟测量。 AC 250V and induction current 1mA shall be applied for test between terminals and between terminals and frame for one minute. 无击穿现象。 There shall be no breakdown.				
4. 机械性能 MECHANICAL PERFORMANCE				
4-1 动作力 OPERATING FORCE 1st :110 ± 30gf 2nd: 260 ± 50gf				
ISSUE	DATE	WRTN	CHKD	Page 3 of 8
001	2020. 11. 17	WU	ZHANG	

WENZHOU HANJING ELECTRONICS CO., LTD.			PRODUCT SERIES 产品系列	轻触开关
TACT SWITCH SPECIFICATION 轻触开关产品承认书				
4-2 行程 TRIP 给开关施加动作力 2 倍不变的力，开关停止时的移动距离。 The force exerted 2 times the constant force on the switch and the moving distance at the switch stop. 0.45±0.15mm				
4-3 回弹力 Return Force 开关垂直于操作方向放置，在开关驱动件顶端中心下降至全行程后，测量顶端向自由位置转换的力度。 The sample switch is installed such that the direction of switch operation is vertical and upon depressing the stem in its center to the whole travel distance, the force of the stem to return to its free position shall be measured. 回弹力 turn Force: 40gf min				
4-4 端子强度 TERMINAL STRENGTH 一个 300 克之静负荷施加端子顶部的一个方向持续 1 分钟。 A static force of 300g being applied in one direction on the tip of the terminal for 1mintue. 无任何迹象显示机械及电器性能之损坏。 There shall be of mechanical and electrical damage.				
ISSUE	DATE	WRTN	CHKD	Page 4 of 8
001	2020.11.17	WU	ZHANG	

WENZHOU HANJING ELECTRONICS CO., LTD.		PRODUCT SERIES 产品系列	轻触开关																								
TACT SWITCH SPECIFICATION 轻触开关产品承认书																											
5. 耐久性 DURABILITY																											
5-1 可焊性试验 SOLDERING TEST																											
端子顶部被侵入锡池 0.5mm 深, 温度 260±5℃, 时间 3 秒。 The tip of the terminal shall be dipped 0.5mm in the solder bath within temperature of 260±5℃ for 3s. 侵入的部分 95%以上表面将被锡覆盖 Over 95% of the immersed surface was covered by tin .																											
5-2 耐焊性试验 SOLDERING RESISTANT TEST																											
焊炉锡的温度控制在 260±5℃, 时间为 3±0.5 秒, 与(基板)厚度 1.6mm. Soldering temperature 260±5℃, soldering time 3±0.5s, immersion depth up to the surface of the board, thickness of PCB 1.6mm. 手焊接时温度控制在 350±5℃, 时间为 3±0.5 秒, 但不能在端子上施加异常压力。 Manual soldering temperature350±5℃, soldering time 3±0.5s, however excessive pressure shall not be applied to the terminal. 本体无变形, 能满足与机械、电器性能。 Without deformation of case or excessive looseness of electrical properties																											
5-3 回流焊接热试验 REFLOW SOLDERING HEAR TEST		<table><thead><tr><th>Parts</th><th>Temperature (°C)</th><th>Time at temperature(sec)</th><th>Treatments</th></tr></thead><tbody><tr><td>A</td><td>NO - 150</td><td></td><td></td></tr><tr><td>B</td><td>150 - 180</td><td>90 ±30</td><td>Pre-heating zone</td></tr><tr><td>C</td><td>180 - 230</td><td></td><td></td></tr><tr><td>D</td><td>230 - 255 - 230</td><td>30 (Peak : 3 MAX.)</td><td>Soldering zone</td></tr><tr><td>E</td><td>230 to NO</td><td></td><td>Cooling zone</td></tr></tbody></table>		Parts	Temperature (°C)	Time at temperature(sec)	Treatments	A	NO - 150			B	150 - 180	90 ±30	Pre-heating zone	C	180 - 230			D	230 - 255 - 230	30 (Peak : 3 MAX.)	Soldering zone	E	230 to NO		Cooling zone
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ISSUE	DATE	WRTN	CHKD	Page 5 of 8																							
001	2020. 11. 17	WU	ZHANG																								

WENZHOU HANJING ELECTRONICS CO., LTD.		PRODUCT SERIES 产品系列	轻触开关	
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5-4 寿命测试LIFE TEST 无负载条件，每分钟 100-120 次的速度操作 30，000 次。 30，000cycles of operation at a rate of 100-120 cycles per minute with unloading (1)接触电阻 200 毫欧以下。Contact resistance200mΩ (2)动作力变化范围初始值 30%。Operating force 30% initial value.				
5-5 盐雾 SAIL SPRA 1) 测试温度：35±2℃ Temperature：35±2℃ 2) 循环次数：8 小时喷雾 1 小时停，连续 3 次. 喷雾 24 小时。Cycle：8 Hours testing(3Times) and 1 Hours stop. Based on total 24 hours. 3) 盐雾浓度：5±1% Salt solution concentration: 5±1% by weight. (1) 接触电阻 200 毫欧以下。Contact resistance200mΩ. (2) 绝缘电阻 100 兆欧以上。Insulation resistance 100MΩ min. (3) 无任何迹象显示机械及电器性能之损坏 there shall be no sign of mechanical and electrical damage.				
5-6 耐热试验HEAT RESISTAN TEST 在 80±2℃环境中放 96 小时，再置于正常环境中，30 分钟后进行测试。 80±2℃ for 96H, test after keeping in normal condition for 30min. 5-7 耐湿试验MOISTURE RESISTANT TEST 在 60±2℃ 90～95%环境中放 96 小时，再置于正常环境中，30 分钟后进行测试。 At 60±2℃ 90～95% RH for 96H, test after keeping in normal condition for 30min. 5-8 耐冷试验COLD RESISTANT TEST 在-40±2℃环境中放 96 小时，再置于正常环境中，30 分钟后进行测试。 At -40±2℃for 96H, test after keeping in normal condition for 30min. 5-9 温度交变试验TEMPERATURE CYCLIG TEST 如图示之环境中，循环 5 次后，再置于正常环境中， 1 个小时后进行测试。 According to following figure, after 5cycles, test after keeping in normal condition for 1H.		 (1) 接触电阻 200 毫欧以下。 Contact resistance 200mΩ. (2) 绝缘电阻 100 兆欧以上。 insulation resistance 100MΩ min. (3) 无任何迹象显示机械及电器性能之损坏 there shall be no sign of mechanical and electrical damage.		
ISSUE	DATE	WRTN	CHKD	Page 6 of 8
001	2020.11.17	WU	ZHANG	



裁帶尺寸圖

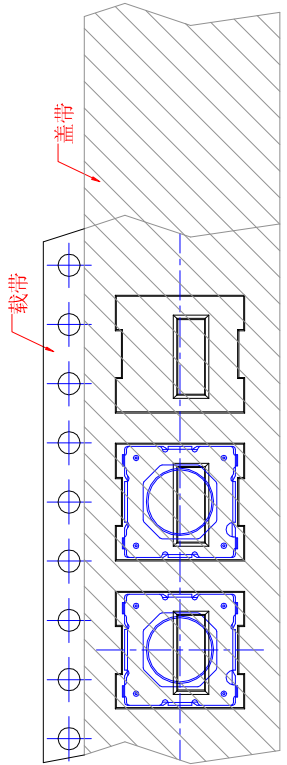
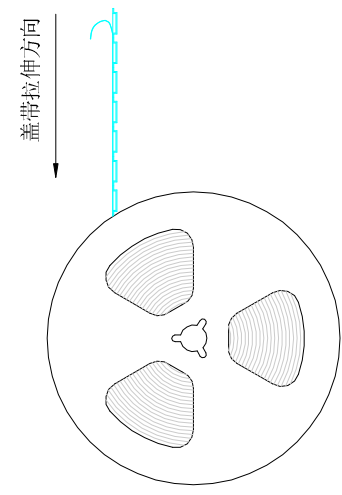


图 装 包

备注:

1. 此产品每编带盘产品为4000PCS.
2. 在编带前端和末端盖带长出约300~380mm.
3. 在编带前端和末端各留15~30PCS的载带空位.

比例	规格型号/ Part No	6*6*0.9H两档薄片带挂包脚	设计/Designed	审核/Checked	批准/Approved
1:1					
单位	物料号/ Material No		吴永余	张 鹏	倪孟乐
mm					